

A

B

C

D

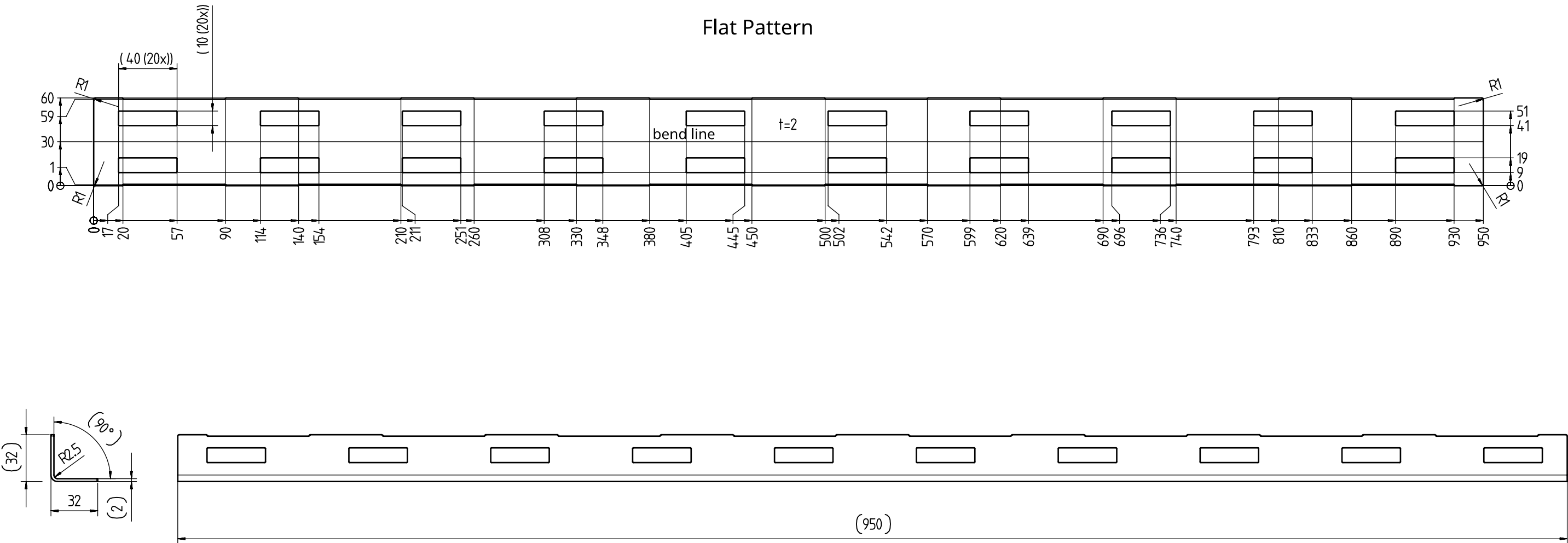
A

B

C

D

Flat Pattern



ARCHÍV

15.02.2022

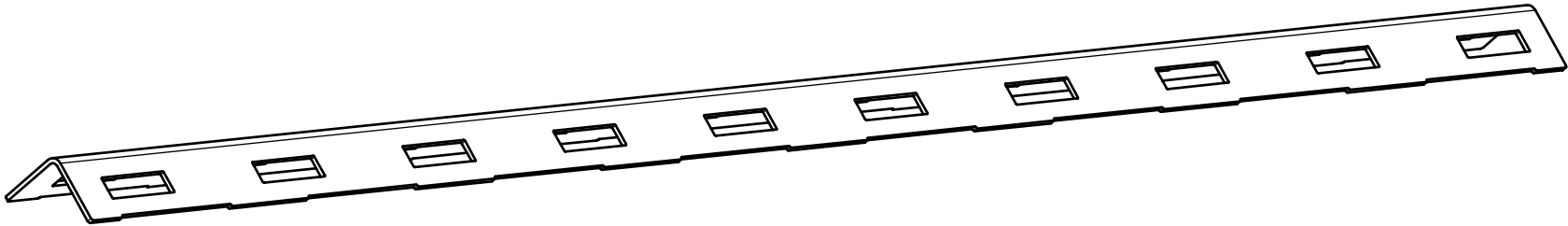
ZM/22/00008

t=2

undimensioned radii max. R 0.5mm

Bend Radii R2,5

Non-dimensioned details according to 3D-Data



Tolerance for flatpattern		Condition at time of delivery WN 10538		GT coarse		Index		PPAP-Level 1 / WN 50020		Material: S235JR		Weight: in kg	
ISO 9013-111		de-scaled (degree of purity SA 2½ acc. ISO 8501-1)		L 1 2 3 4		L 1 2 3 4		Date 10.12.2021		Name M.Kostelac		0.757	
outline length WN 10775		without burrs acc. WN 11310		1 2 4 6		1 2 4 6		Checked 10.12.2021		M.Pieritz		Title: reinforcement	
outer 2119 mm		Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)		Tolerance Symbols ISO 1101		Auth'd 10.12.2021		Hock M.		M.Hauseisen		Title: Hydraulikbehälter	
inner 1982 mm		oil-free / free of grease		O roundness = 1/2ø-Tol.		M.check 14.12.2021						Sheet: 1	
		oiled		-□ straightness/flatness = GT								of: 1	
		oiling permissible		⊘ concentricity/run out = GT									
				≡ symmetry = GT									
				// parallelism = GT									
				⊕ position = GT									
				Languages: DE;EN				Confidential document		Repl.			
								Refer to protection notice ISO 16016		Orig.			

Released

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4068755/D2D/001/00

a2

11204221701/00END001